PREPOLISHING & POLISHING







Motorised head with individual pressure. Capacity: 3 samples from Ø 25.4 to 50 mm.

SMARTLAM®3.0

With the SMARTLAM®3.0, LAM PLAN proposes an economic solution in terms of automatic pre-polishing and polishing of metallographic samples.

The SMARTLAM® 3.0 is equipped with a new specific motorised head, composed with a 3 cells sample-holder and an individual pneumatic pressure system.

The moto reducer group has a high torque, the speed and the rotation can be set. The individual pneumatic pressure system handled by the electronic proportional valve, assures a great polishing regularity. The pressure applied per sample goes from 5 to 60 N.

The SMARTLAM® 3.0 uses the reliable and proven base of the SMARTLAM® 2.0 from which it conserves all the assets for a manual use (activation/deactivation of the sample holder head with the touch screen). The plate's speed and rotation can be set from 20 to 650 rpm.

For more efficiency, you can connect the M.M. 909 M automatic dosing unit to your SMARTLAM® 3.0 and benefit of a very economic and competitive set.

The automatic motorised head compactness is due to its strategically placed power supply on the side of the machine. The head rotates to free the workspace and allows the easy change of the polishing support and the cleaning of the plate and bowl.

All the functions accomplished by the machine or the head are controlled by the screen. The programs can be stored in the intern memory.

NEW To avoid the risk of jamming, SMARTLAM® 3.0 is now fitted as standard with a passive sample holder protection system. This consists of a transparent polycarbonate cover over the moving parts.





POLISHING MACHINES

Technical data	SMARTLAM®3.0
Plate Capacity	Ø 200 to 300 mm
Body	Steel coated with epoxy paint
Bowl	Removable resin basin for easy cleaning
Controls	3,5" touch screen to control the machine: start/stop, timer, speed and direction of plate, water solenoid valve
Plate rotation speed	Variable from 20 to 650 rpm
Rotation	Clockwise / counter-clockwise
Programming	Loads 9 programs
Connection	Slave connector for dosing unit
Water inlet	Removable pipe with flow-rate adjustment and safety solenoid valve
Power max	0,75 kW
Voltage	230 V - 50 Hz single-phase
Pneumatic feed	6 bars, filtered 50 μm
Dimensions W x H x D	580 x 570 x 670 mm
Weight	65 kg
Reference	60 SL220 00

Technical data of the head

	Capacity	3 samples Ø 25,4 to 50 mm (on Ø 200 mm plate 3 samples Ø 30 mm max.)
	Body	Steel coated with epoxy paint
	Controls	Colour touch screen (3"): controls the machine and the head
	Sample holder rotation speed	Variable from 10 to 150 rpm
	Rotation	Clockwise / counter-clockwise
	Pressure	Individual, pneumatic, variable from 5 to 60 N
	Programming	Loads 9 programs
	Power max	Moto reducer with high torque
	Positioning	Manual, with indexable handle
	Positioning and locking in height	Manual, raising/lowering of the head with a lever, locking with knobe
	Security	Sample holder protection system

909 M DOSING UNIT

For even greater efficiency, you can combine the SMARTLAM®3.0 with the M.M.909 M automatic dosing unit, creating an ultra-versatile and highly competitive automatic polishing system.



M.M. 909 M dosing unit technical data

	Distribution system	Distribution of 3 different liquids
	Controls	Touch screen
	Pumps	3 peristaltic pumps, plus a control output for external pump
	Electrical power supply	230 v single-phase 50 Hz
	Dosing / machine communication	1 x 24 V input for machine servoing
	Option	Replacement of a standard peristaltic pump with a high-flow pump for high-viscosity products
	Reference	08 00799 10



3 peristaltic pumps, plus a control output for external pump.